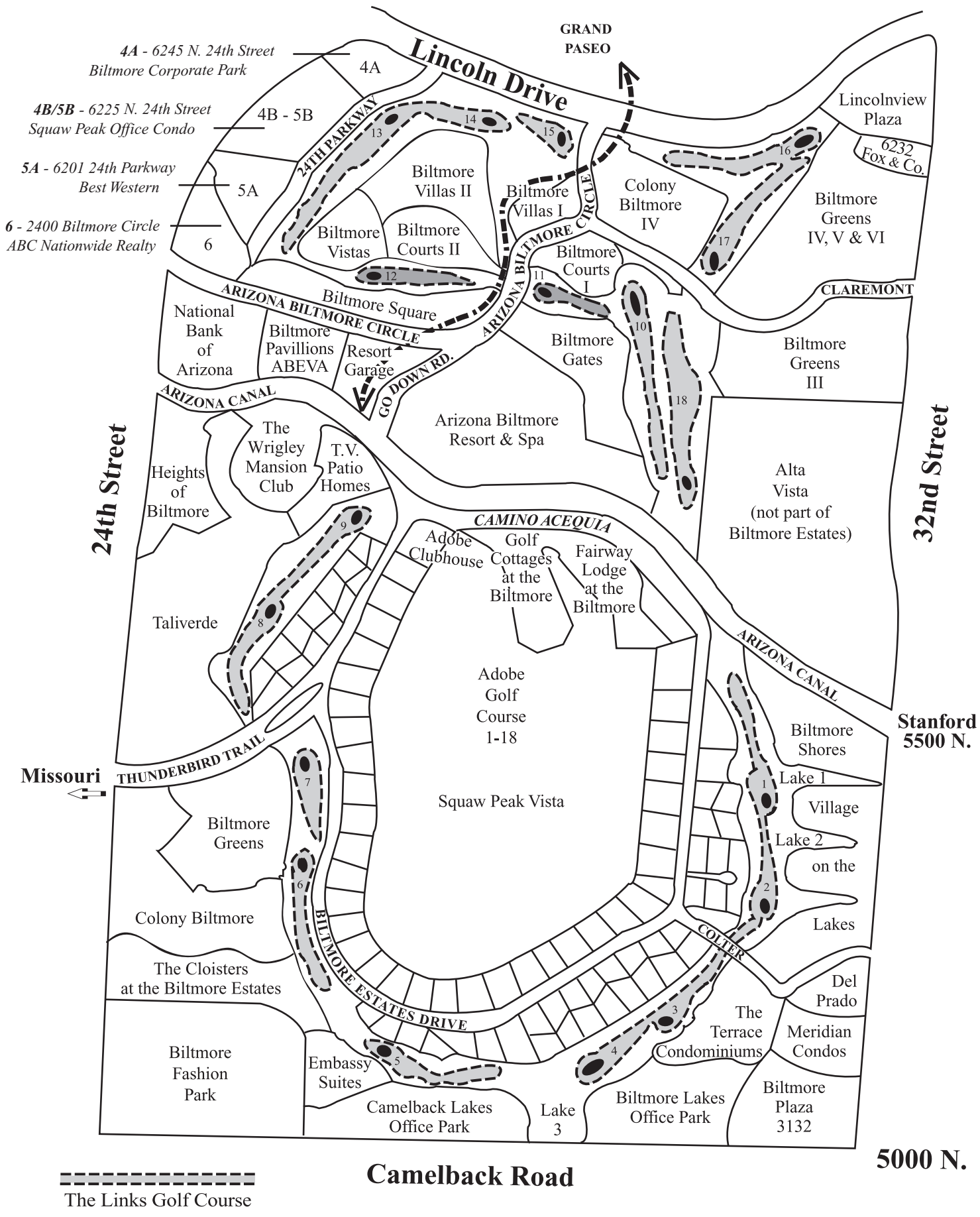ARIZONA BILTMORE ESTATES